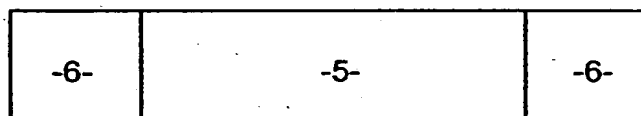
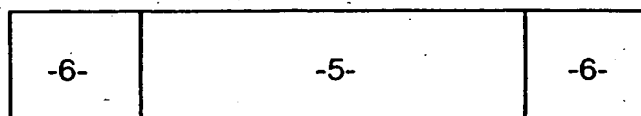
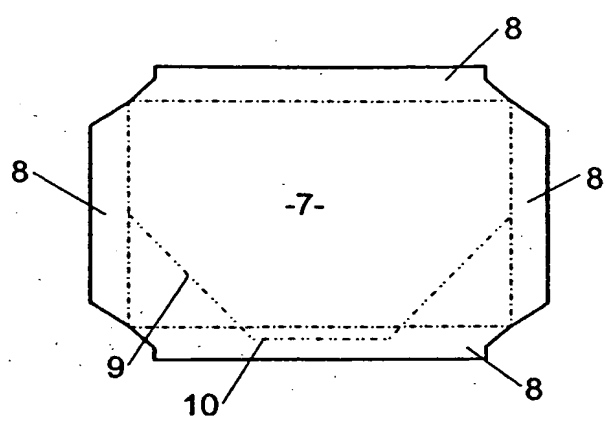
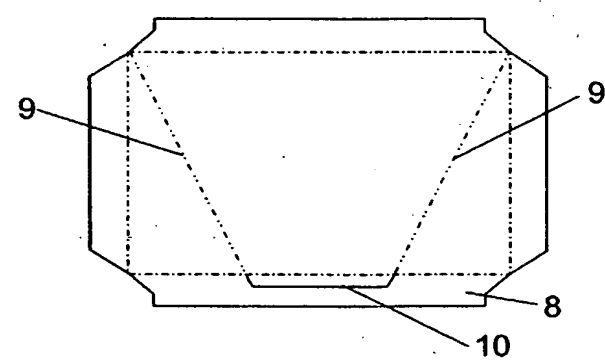
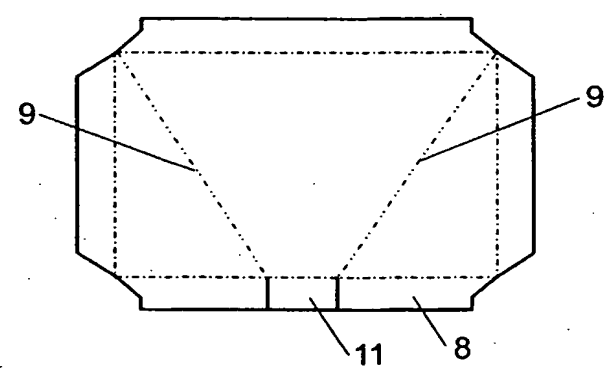
**FIGURE 1A****FIGURE 1B****FIGURE 1C**



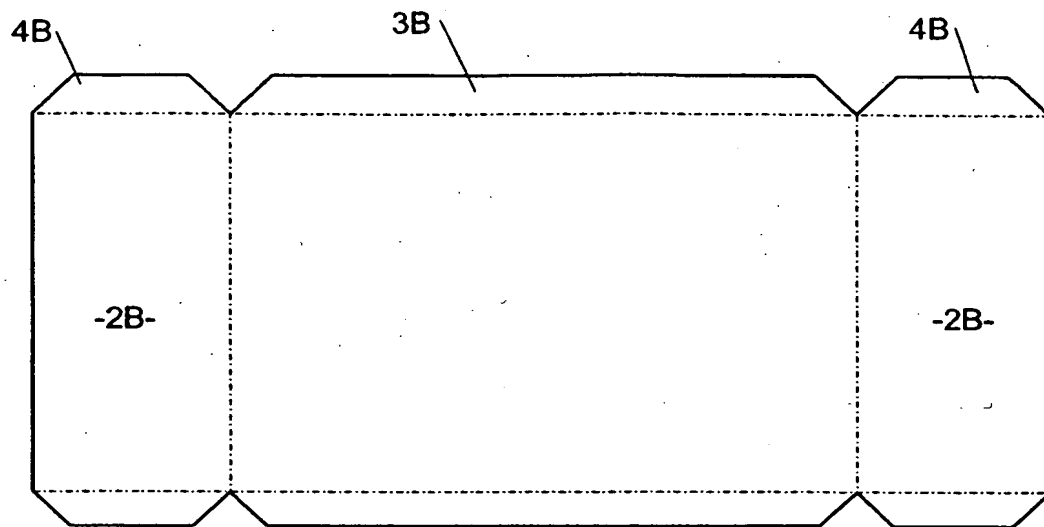
**FIGURE 1D**



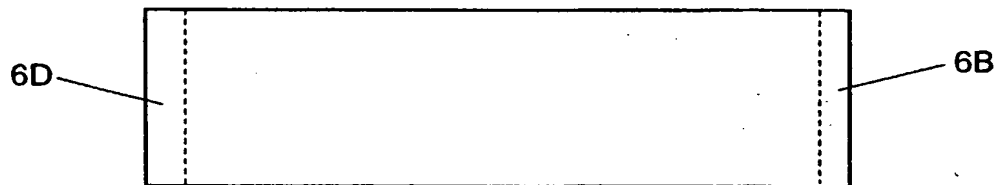
**FIGURE 1DD**



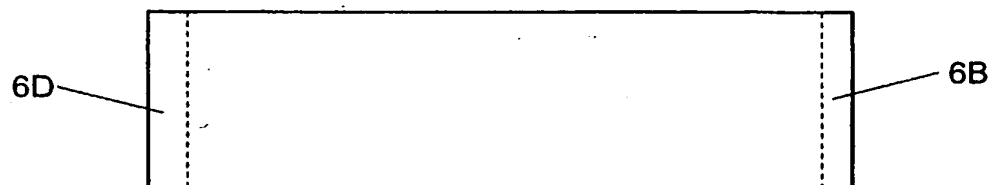
**FIGURE 1DDD**



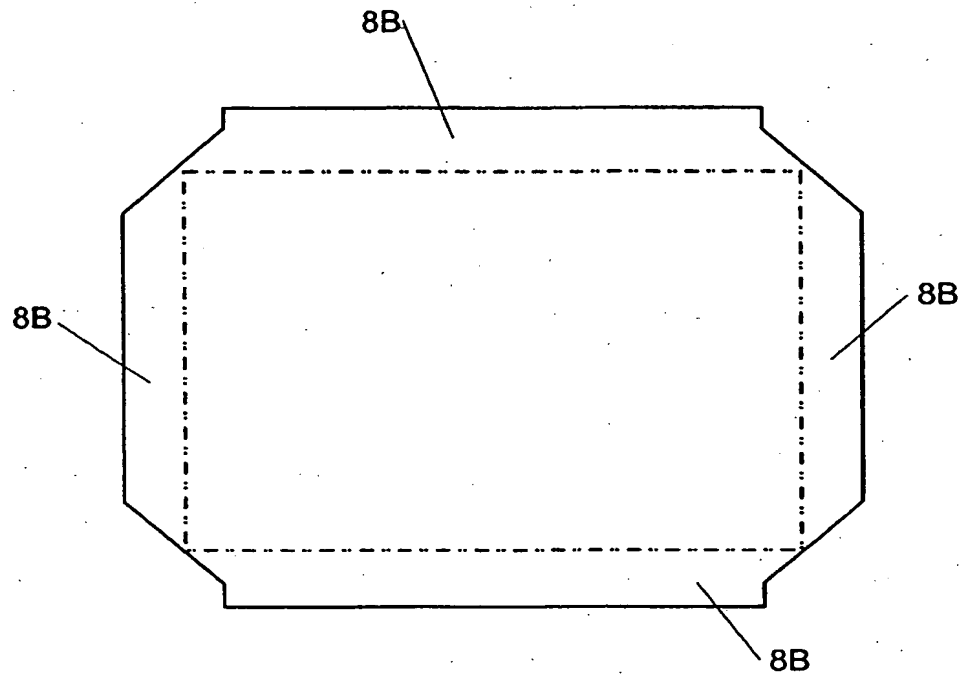
**FIGURE 2A**



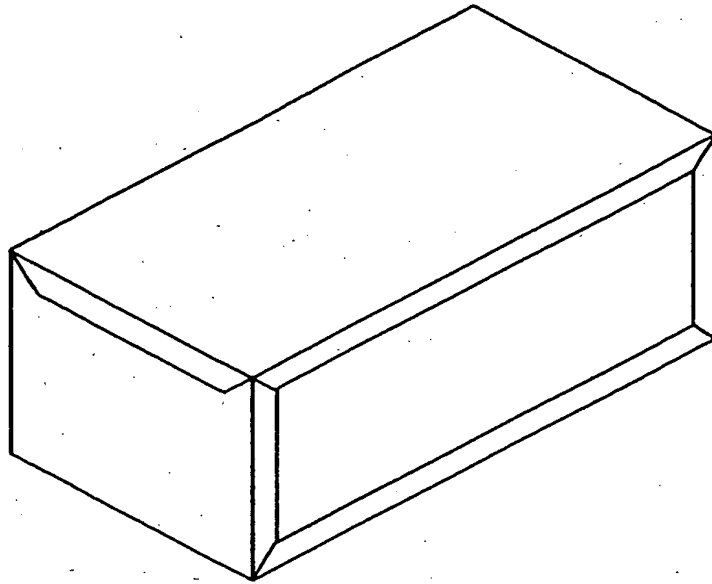
**FIGURE 2B**



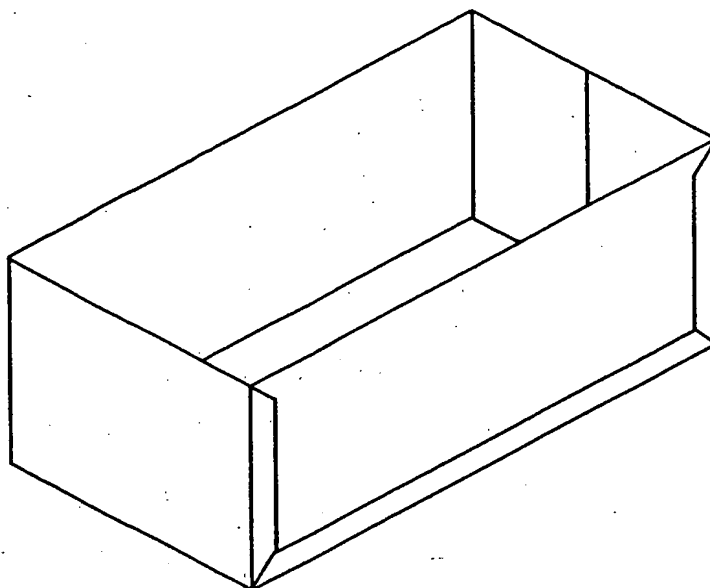
**FIGURE 2C**



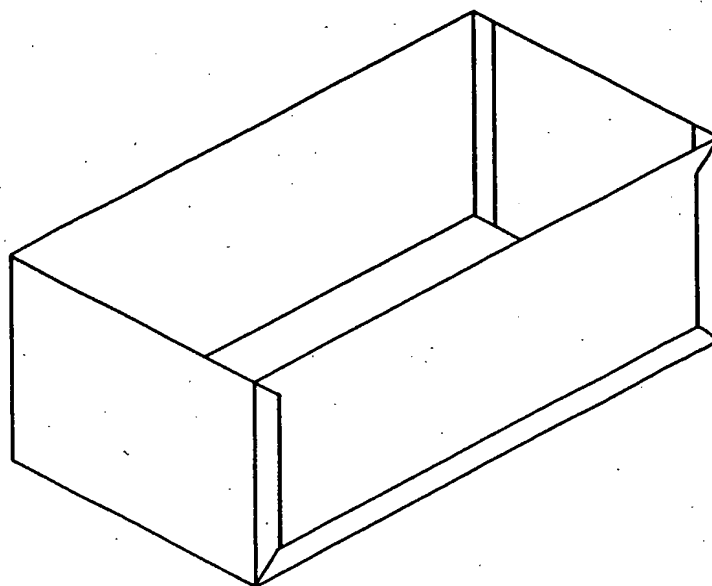
**FIGURE 2D**



**FIGURE 3**

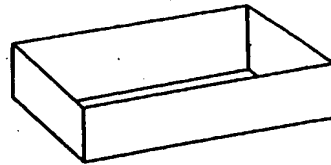


**FIGURE 4**

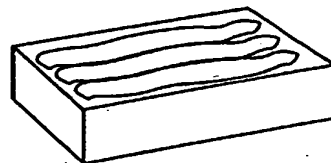


**FIGURE 5**

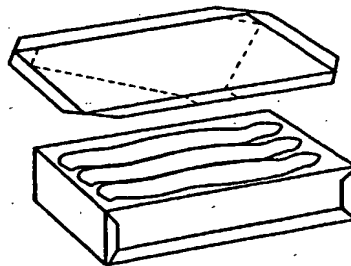
Case Erecting



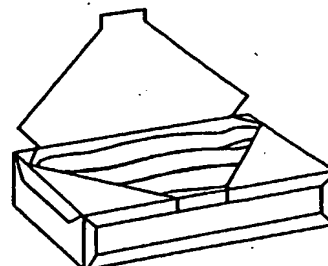
Case Packing



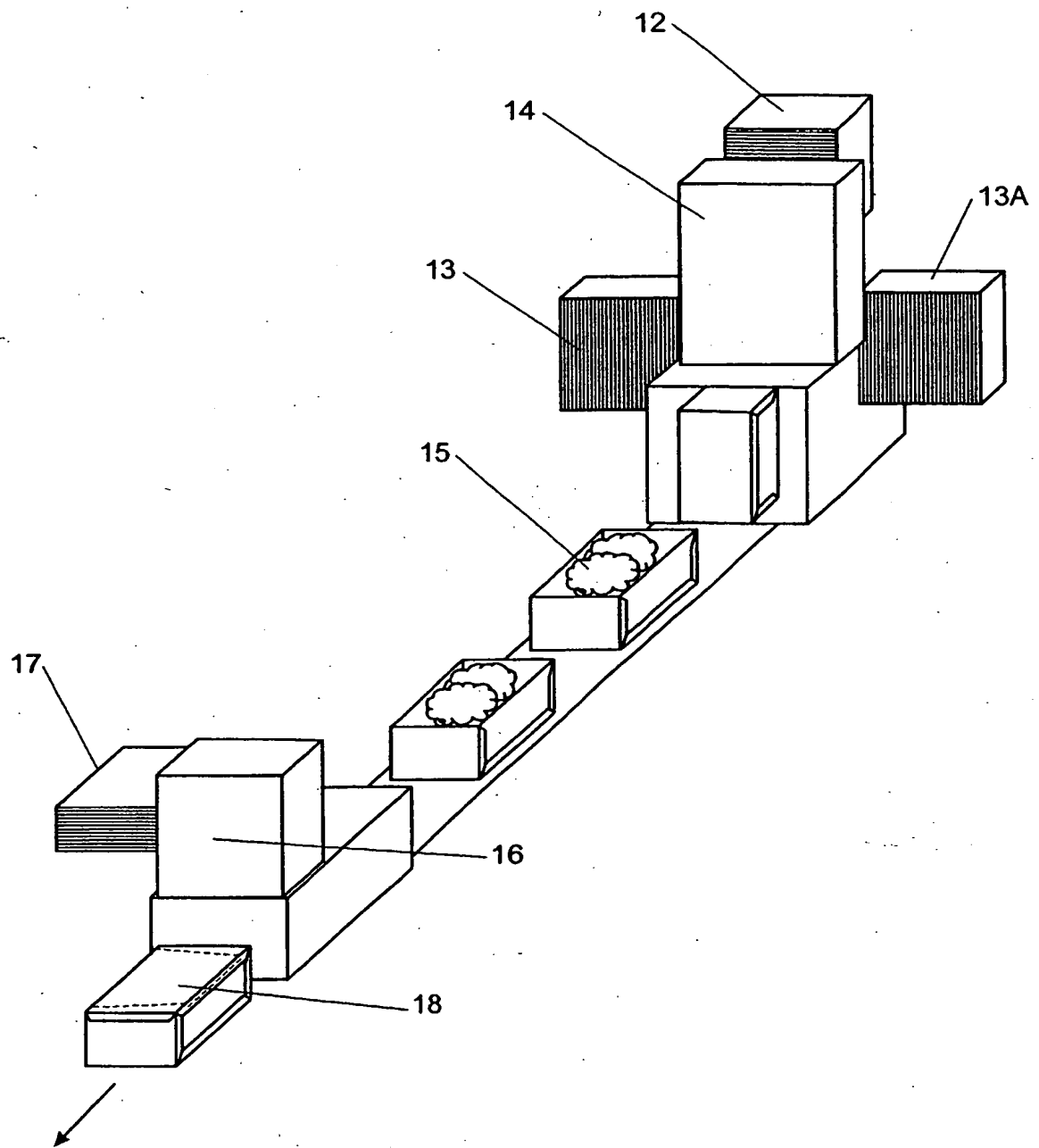
Case Lidding



Access to  
Product  
Reclosure



**FIGURE 6**

**FIGURE 7**